

Date: Wednesday, 11/15/2006 9:20:46 AM
User: Jean-Luc Menard



Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : INITIAL PROTOTYPE TEMPLATE
Job Number : 00093A	
Estimate Number : 10068	
P.O. Number :	Part Number : INITIAL PROTOTYPE
This Issue : 11/15/2006 S.O. No. :	Drawing Number : D212-725-1-901 PREL
Prsht Rev. : NC	Project Number : ES0001 007 02
First Issue : / / Type : R&D GENERAL	Drawing Revision : PREL
Previous Run : 00091A	Material :
Written By : <i>Jul/06-11-15</i>	Due Date : 11/16/2006 Qty: <i>2</i> Um: Each
Checked & Approved By :	
Comment : Project #: LINKED TO 00032	
Description: COLLECTIVE BELLCRANK	

Additional Product



Job Number: 

Seq. #:	Machine Or Operation:	Description :
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1.0	D6101003	7075-T7351 2X6.25X7.875
		

Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
7075-T7351 2X6.25X7.875
D6101-003 BILLET X2
BATCH: *B25346*

Jul/06-11-15

2.0	MFG ENGINEERING	MFG ENGINEERING
		

Comment: MFG ENGINEERING
Manufacture Prototype as per Dwg's Supplied By Engineering
Comments:

- 1-MACHINE AS PER FOLIO FA656 & DWG D212-725-1-901
- 2-QC2 INSPECT PARTS AS THEY COME OFF THE CNC MACHINE
- 3-MM MANUAL MILL SLOTS
- 4-QC2 INSPECT PARTS AS THEY COME OFF THE CNC MACHINE
- 5-QC8 SECOND CHECK
- 6-FINISING CHEMICAL CONVERSION AS PER DART QSI 005 4.1
- 7-QC3 INSPECT CHEMICAL CONVERSION COAT

Jul/06-11-15 (2)
Jul/06-11-15 (2)
Jul/06-11-15 (2)
Jul/06-11-15 (2)
Jul/06-11-15 (2)
Jul/06-11-15 (2)
Jul/06-11-15 (2)

ENGINEERING PROJECT MANAGER APPROVAL

Jul/06-12-21

Date: Wednesday, 11/15/2006 9:20:46 AM
User: Jean-Luc Menard

Process Sheet

✓ Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: INITIAL PROTOTYPE TEMPLATE

Job Number: 00093A

Part Number: INITIAL PROTOTYPE

Job Number:



Seq. #:

Machine Or Operation:

Description :

3.0

QC21

FINAL INSPECTION/W/O RELEASE

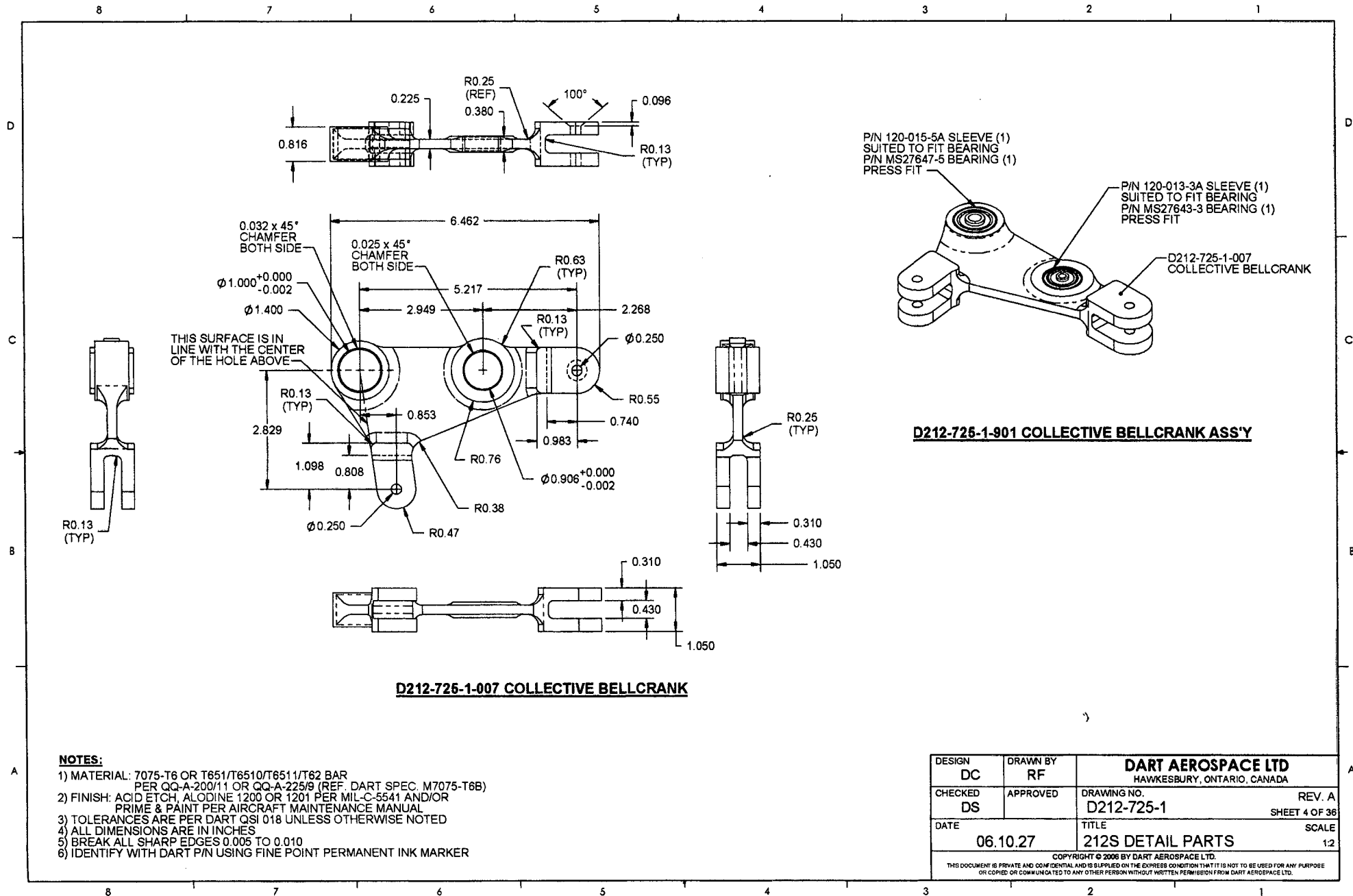


[Signature]
06.12.22

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion





DART AEROSPACE LTD		Work Order:
Description: <i>Collimator Bellcrank</i>		Part Number: <i>0212-725-1-901</i>
Inspection Dwg:	Rev: <i>Rev.</i>	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☒ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
<i>Ø.250</i>	<i>+ .006 - .001</i>	<i>.251</i>	<i>✓</i>			
<i>Ø.906</i>	<i>+ .000 - .002</i>	<i>.9053</i>	<i>✓</i>			
<i>Ø.1.000</i>	<i>+ .000 - .002</i>	<i>.9993</i>	<i>✓</i>			
<i>Ø.101</i>	<i>+/- .010</i>	<i>.101</i>	<i>✓</i>			
<i>6.462</i>	<i>+/- .010</i>	<i>6.462</i>	<i>✓</i>			
<i>5.217</i>	<i>+/- .005</i>	<i>5.216</i>	<i>✓</i>			
<i>2.949</i>	<i>+/- .005</i>	<i>2.9496</i>	<i>✓</i>			
<i>2.268</i>	<i>+/- .005</i>	<i>2.269</i>	<i>✓</i>			
<i>.740</i>	<i>+/- .010</i>	<i>.733</i>	<i>✓</i>			
<i>.808</i>	<i>+/- .010</i>	<i>.812</i>	<i>✓</i>			
<i>.310</i>	<i>+/- .010</i>	<i>.312</i>	<i>✓</i>			
<i>.430</i>	<i>+/- .010</i>	<i>.431</i>	<i>✓</i>			
<i>1.050</i>	<i>+/- .010</i>	<i>1.048</i>	<i>✓</i>			
<i>R.130</i>	<i>+/- .010</i>	<i>R.125</i>	<i>✓</i>			
<i>.225</i>	<i>+/- .010</i>	<i>.218</i>	<i>✓</i>			
<i>.380</i>	<i>+/- .010</i>	<i>.374</i>	<i>✓</i>			
<i>R.250</i>	<i>+/- .010</i>	<i>R.250</i>	<i>✓</i>			

Measured by: <i>[Signature]</i>	Audited by: <i>[Signature]</i>	Prototype Approval: <i>[Signature]</i>
Date: <i>06.11.15</i>	Date: <i>06.11.15</i>	Date: <i>06.12.21</i>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	